

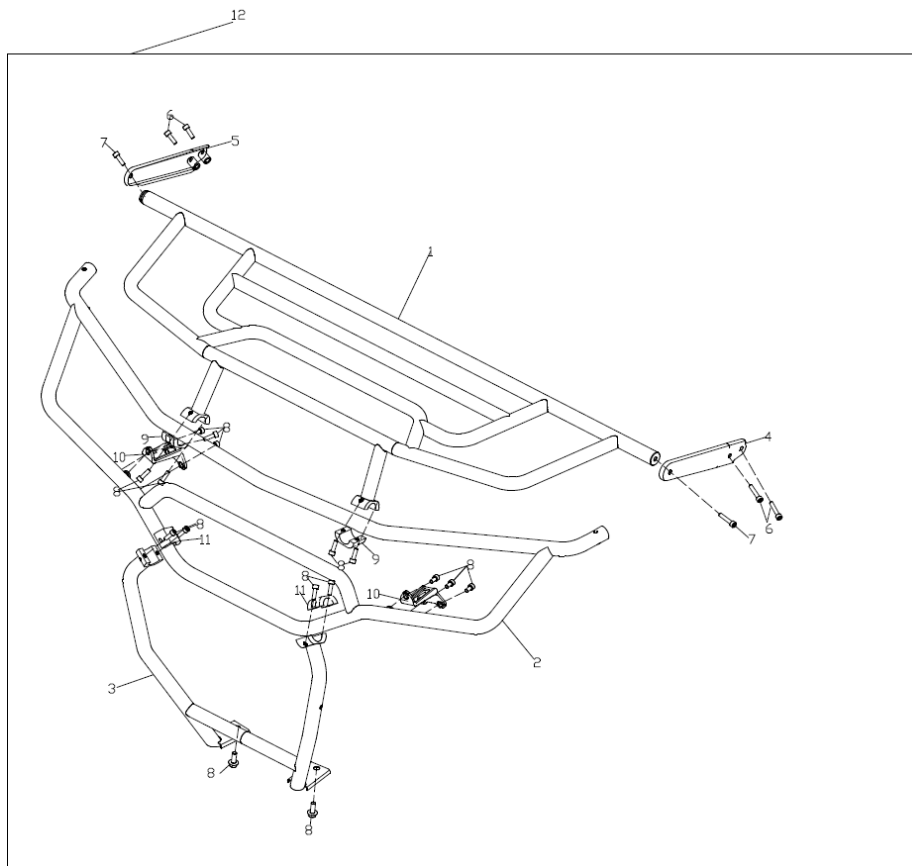
Installation instruction for U10 protector bar kit

This setup instruction consists of two parts:

1. Front protector bar kit installation
2. Side and rear protector bar kit installation

Front protector bar kit installation

Before any work of the front protector bar installation, please prepare the tools and parts as list below.



NO.	P/N	Part Name	Quantity
1	5HY0-801310	Front upper bumper	1
2	5HY0-801200	Front middle bumper	1
3	5HY0-801100	Front lower bumper	1
4	5HY0-801320	Left mounting plate	1
5	5HY0-801330	Right mounting plate	1
6	T70.10845	Bolt 8x45	4
7	T70.10825	Bolt 8x25	2
8	T70.10820	Bolt 8x20	14
9	7030-801003	Mounting base	2
10	5HY0-800003	Connecting bracket	2
11	7030-801304	Mounting base	2
12	5HY0-801000	Front bumper assy.	1

Step1: Remove 2 bolts ① and install front lower bumper ② by these 2 bolts.



Step2: Install connecting bracket② by tightening 2 8x20 bolts①. Left side is same as right side.



Step3: Install front middle bumper ①, mounting base ③ by tightening 6 8x20 bolts ②.



Step4: Install front upper bumper ①, mounting base ③ by tightening 4 8x20 bolts ②.





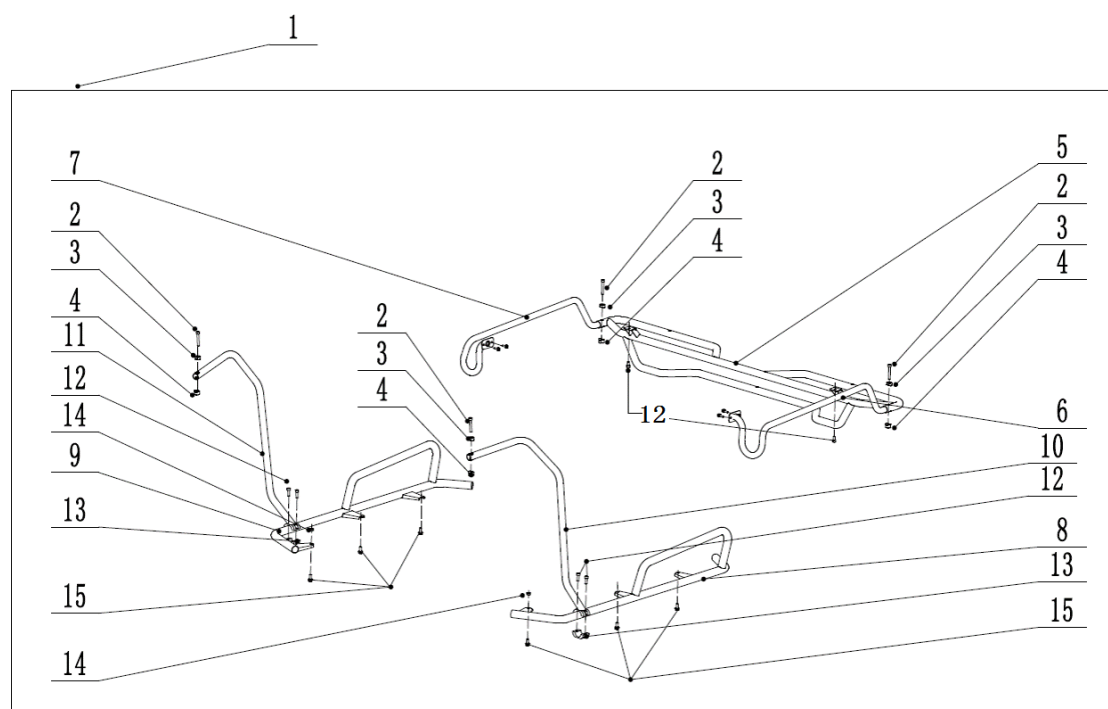
Step5: Install right mounting plate ① by tightening 2 8x45 bolts ② and 8x25 bolt ③. Left side is same as right side.





Side and rear protector bar kit installation

Before any work of the side and rear protector bar installation, please prepare the tools and parts as list below.



NO.	P/N	Part Name	Quantity
1	5HY0-802000	Middle and rear assy.	1
2	T70.10855	Bolt 8x55	4
3	9GQ0-202302	Spacer bush	4
4	9GQ0-202304	Barrel	4
5	5HY0-800500	Rear bumper	1
6	5HY0-800300	Rear left bumper	1
7	5HY0-800400	Rear right bumper	1
8	5HY0-800100	Left side bumper	1
9	5HY0-800200	Right side bumper	1
10	5HY0-801400	Upper left bumper	1
11	5HY0-801500	Upper right bumper	1
12	T70.10825	Bolt 8x25	6
13	7030-801003	Mounting base	2
14	5HY0-800001	Bumper collar	2
15	T70.10820	Bolt 8x20	8

Step1: Install left side bumper ① by 3 8x20 bolts ② and 3 gaskets ③ . Left side is same as the right side.





Step2: Install upper left bumper ① by 8x55 bolt ④ , spacer bush ⑤ , barrel ⑥ and 8x25 bolt ② , mounting base ③ . Left side is same as right side.



Step3: Install rear bumper ① by 2 8x25 bolts ②.



Step4: Remove 2 bolts ① for better installation.



Step5: Install rear left bumper ① by 8x55 bolt ②, spacer bush ③, barrel ④ and tighten 2 bolts ⑤ which have been removed in step4. Left side is same as right side.

